

**BULLETIN NO. 17/18-011 DATE: 20 Nov 2017**

**TO: ALL ISR Sno Cross Affiliates**

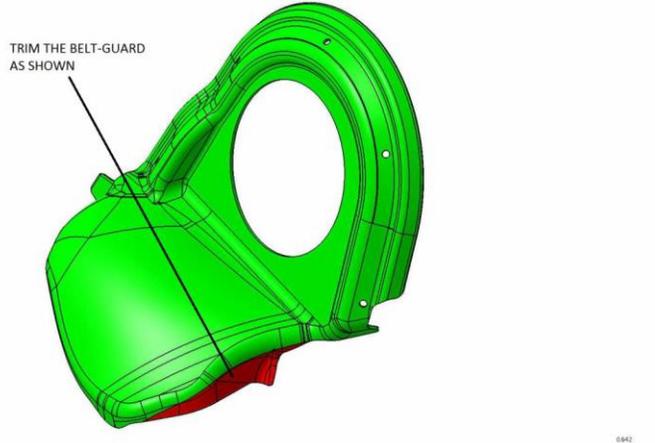
**SUBJECT: 2018 600RS Ski-Doo Internal cab temperature**

**IMPORTANT**

We are experiencing higher temperatures inside the cab than expected.  
Please see reworks to be performed before racing in Duluth:

**1 ) BELT GUARD MODIFICATION**

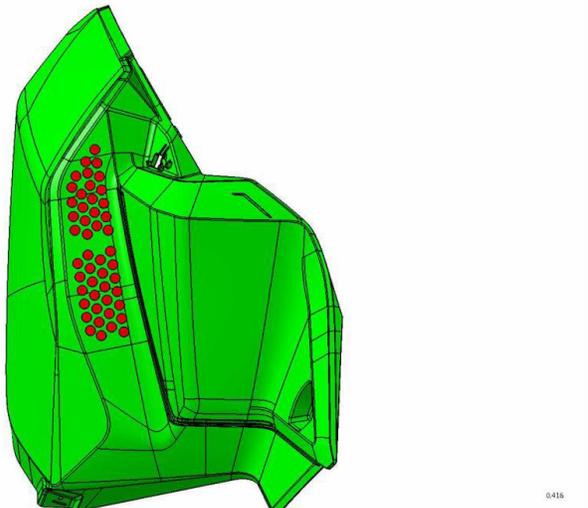
- In order to add air flow inside the cab, please cut the area in red as shown in the picture



**2) ADDITION OF NEW HOLES IN THE LEFT SIDE PANEL**

Please add new holes in the left side panel.

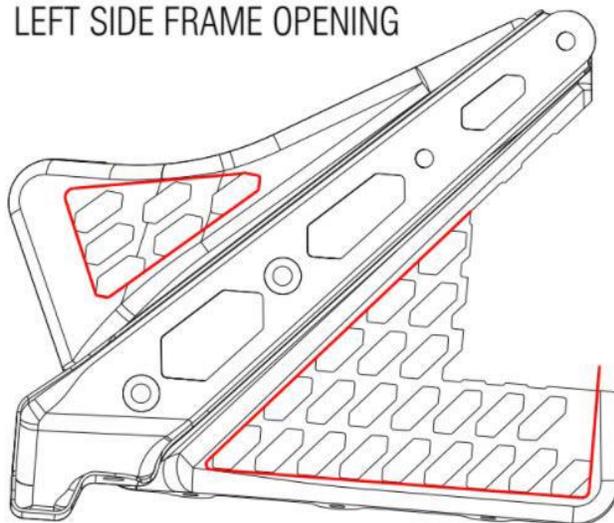
- The diameter of the holes are 1/2".
- 48 holes total.
- Please see picture below for location of the holes to be added.
- Please see the hole pattern attached in the same e-mail as tip sheet #5. The location of the holes is critical. Make sure to use the pattern provided.



### 3) CREATION OF GREATER HOLES BEHIND THE LEFT FOOT HOLDER

- You need to cut the openings per the red lines below. Again, the idea is to add the flow of cold air inside the cab. Please see the picture below.

LEFT SIDE FRAME OPENING



### 4) INSIDE CAB SNOW INGESTION

- Please block the openings (silicone) between the frame and the left side bottom pan to prevent in-cab snow ingestion. Please see picture below.

### PARTS ORDERING INFORMATION :

#### Valcourt Race Dept Parts Order:

Email: [piecesracingparts@brp.com](mailto:piecesracingparts@brp.com)

#### BRP Mobil Parts:

PH: 320 251 2882

Email: [parts@partsbrp.com](mailto:parts@partsbrp.com)

#### Ingles Performance:

PH: 315 598 7422

Email: [info@inglesperformance.com](mailto:info@inglesperformance.com)

Any questions, feel free to contact

**Tom Lawrence – Ski Doo Race Coordinator**

Phone: 920 370-7383

Email: [Tom.lawrence@brp.com](mailto:Tom.lawrence@brp.com)



# Ski-Doo RACING Department

SKI-DOO®

Date: November 20th, 2017  
Recipient: 2018 600RS Ski-Doo Owners  
Subject: Internal cab temperature



**WARNING:** This information relates to the preparation and use of snowmobiles in competitive events. BRP disclaims liability for all damages and/or injuries resulting from the improper use of the contents. We strongly recommend that these modifications be carried out and/or verified by a highly skilled professional racing technician. It is understood that racing or modifications of any BRP produced snowmobile voids the vehicle warranty and that such modifications may render use of the vehicle illegal in other than sanctioned racing events under existing federal, provincial and state regulations.

## **IMPORTANT**

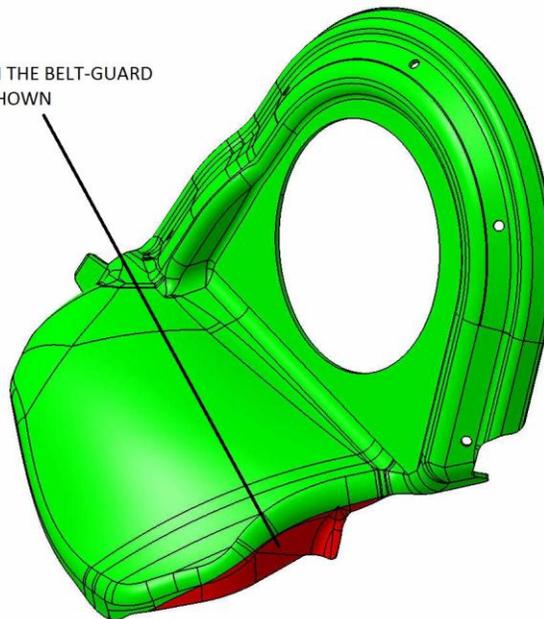
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TRIM THE BELT-GUARD  
AS SHOWN



0642



# Ski-Doo RACING Department

SKI-DOO®

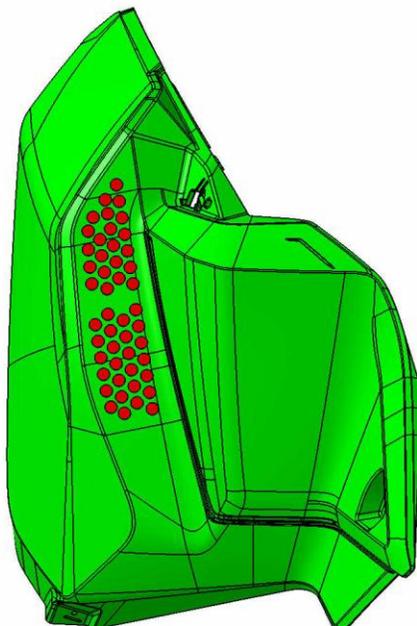
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## 2) ADDITION OF NEW HOLES IN THE LEFT SIDE PANEL

Please add new holes in the left side panel.

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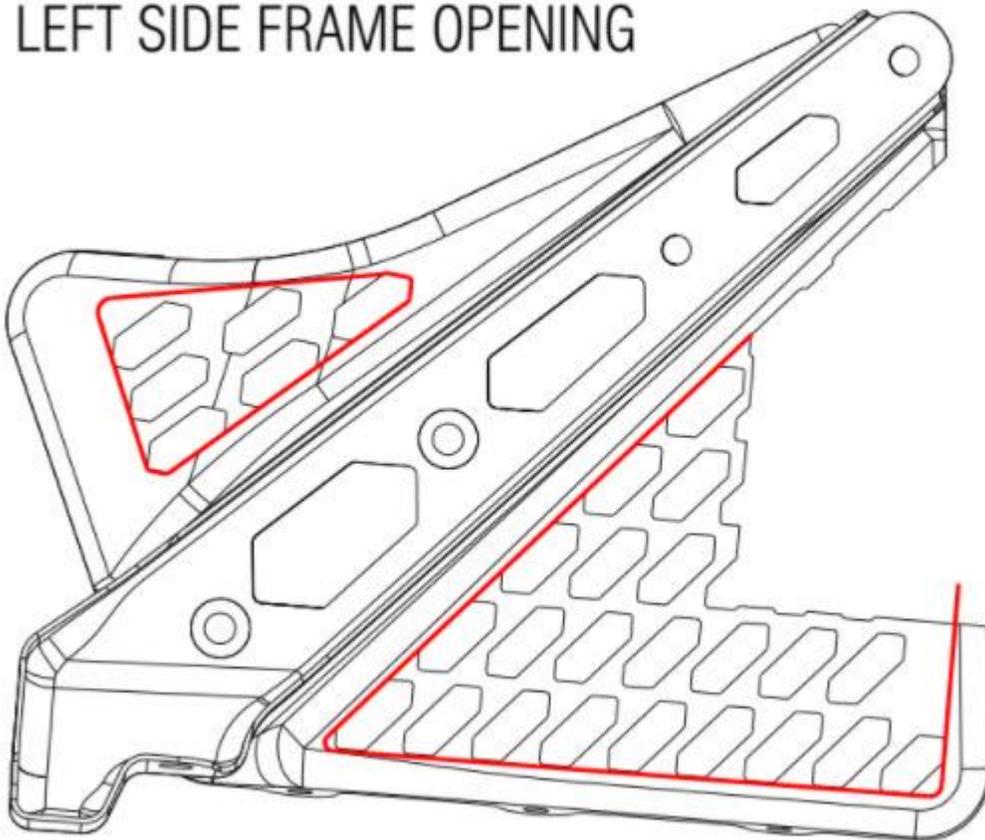
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LEFT SIDE FRAME OPENING





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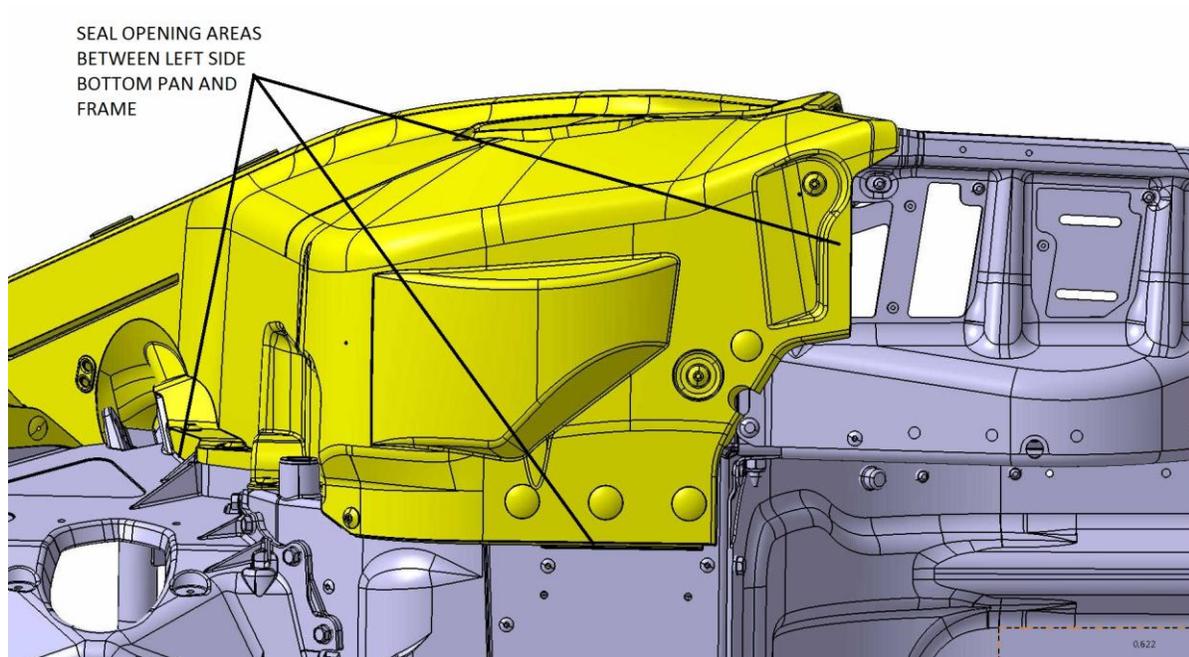
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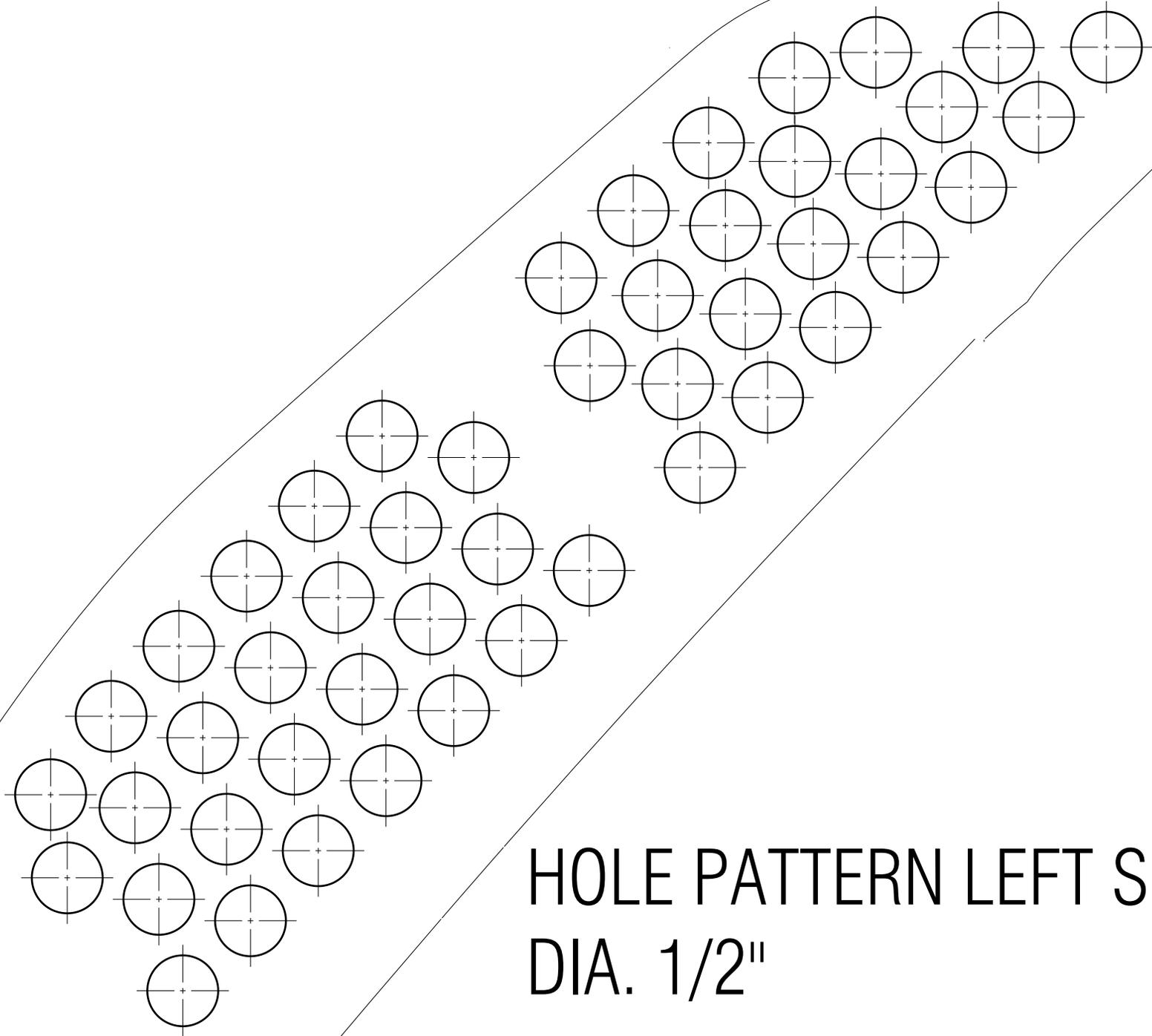
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HOLE PATTERN LEFT SIDE PANEL  
DIA. 1/2"